



TECHNICAL REQUIREMENTS HOME ACCESSORIES

All products:

- Ease of assembly using instructions provided, where applicable
- Size as specified in specification
- Parts as specified in specification
- Colour match with other items in the range where applicable
- Workmanship and functionality carried out by ASDA Development Technologist

Product family	Minimum make standard
Glass/Ceramics Vases and decorative pieces	<ul style="list-style-type: none"> • All materials must be outlined in detail at product selection stage. • All materials and products must be 'A' grade. • There must be no cracks, rough edges, chips, glaze runs or other visual defects. • Pin marks must be minimal and must not detract from appearance. • All items must be dishwasher where possible. • Glass must be free from stress marks and flow marks. • All bases must be smoothly finished where possible. • All platters and decorative bowls must be safe for food contact products. • Stability angle is set at 15 degrees without exception both for empty and filled vessels. • All items must adhere to water retention criteria (see below) • Glass/Ceramic wall thickness and height must be agreed with the ASDA Development Technologist. (see below) • Neat decal/ decoration
Decorative bowls or platters – ceramic/ wood	<ul style="list-style-type: none"> • Stability angle is set at 15 degrees without exception both for empty and filled vessels. • Base must be flat and smoothly finished • Evenly applied stain/glaze • No sharp edges, burrs • All items must be food contact safe – there are no exceptions • Compliance with the ASDA timber sourcing policy is mandatory. • Moisture content of wood 8-12% maximum after production and throughout the distribution chain. • Fumigation must be demonstrated to the ASDA Development Technologist

Dried Flowers	<ul style="list-style-type: none"> • No sharp edges, burrs • No child appealing contents • No poisonous plants or seeds used • Fumigation must be demonstrated to the ASDA Development Technologist
Candles	<ul style="list-style-type: none"> • The candle exterior must be a smooth consistent finish. There must be no flaking, cracks, ripples or shrink marks. • Candles must be stable and adhere to WM-M02 Test requirements. • There must be no signs of air bubbles within the wax. • No foreign matter visible in the wax which may catch fire. • The wick must be well positioned within the wax, to ensure a good burn rate and no wax spillage. • Ensure the wick is trimmed to the correct length and the appropriate one for the candle type. • Samples must be supplied with the correct product warnings.
Candles Holders	<ul style="list-style-type: none"> • There must be no sharp or damaged edges. • Candle holders need to be stable and conform to WM-M02 test requirements. Stability angle is set at 15 degrees without exception both with or without candle. • There must be some form of candle locator on the holder to ensure candles can not move freely. • No material shall be used which can easily catch fire or can burn or melt at less than 200 degrees. • Samples must be supplied with the correct product warnings.
Jewellery Boxes	<ul style="list-style-type: none"> • Strength of hinge on lid • No sharp edges, burrs • Stability angle is set at 15 degrees without exception both for empty and filled vessels. • Check mirror/ glass has no sharp edges
Photo Frames	<ul style="list-style-type: none"> • Corners meet together securely (no gaps) • Glass is smooth edged / polished • Strut Opens enough to allow frame to stand securely • Strut back is securely fastened • Extruded Frames - Foil is produced on the frame correctly and no gaps etc • Wood Frames - Wood is smooth finished, consistent pantones for painted wood. • Flexi points are secured properly and that there is enough to hold back into place • Face paper is cut to correct size to ensure no wrinkles
Photo Albums	<ul style="list-style-type: none"> • Standard size photographs must fit in pockets / size • Number of photo sheets in the album which hold of photographs as per specification • Colours match artwork – Always retain the Black Seal first production sample for future reference. Pantones and Fonts should not change unless agreed/authorized. • Spelling/ punctuation must be as specified • Grammage of Jackets/pockets minimum 40 Micron

	<ul style="list-style-type: none"> • Construction / general sturdiness • Glue-bound pockets should be secure. Where fabrics are used the quality should not erode/reduce through the life of a product.
Pot Pourri	<ul style="list-style-type: none"> • Whole pieces required. • Fines, less than 10% for major, -2% for minor fines. • Odour strength and longevity must meet parameters specified • No child appealing contents • No poisonous plants or seeds used • Fumigation must be demonstrated to the ASDA Development Technologist
Wall Art	<ul style="list-style-type: none"> • No sharp edges, burrs
	<ul style="list-style-type: none"> •

All products must be tested. Testing for each product must be agreed with the ASDA development technologist. Please view ASDA test requirements: Home accessories glass, ceramic, photo frames.

Appendix

Wall Thickness Acceptance for Glass Vases

Height cm	Minimum Thickness mm
20	3mm
30	4mm
40	5mm