



TECHICAL REQUIREMENTS BEDDING

All products:

- Ease of assembly using instructions provided, where applicable
- Size as specified in specification
- Parts as specified in specification
- Colour match with other items in the range and must be approved with the Trends team.
- Workmanship and functionality carried out by ASDA Development Technologist

Product family	Minimum make standards		
<ul style="list-style-type: none"> • General – all products • Duvet covers • Pillowcases • Flat sheets • Fitted sheets • Valances • Quilts • Pillows • Bedspreads • Mattress protectors 	<p>Please note: this list is not exhaustive</p> <p>All products must comply with the ASDA TEXTILES POLICY</p> <p>Fabric</p> <ul style="list-style-type: none"> • Fabric spec must be agreed with the Development Technologist at range confirmation stage. • All fabric must be checked for faults prior to cutting. There must be minimal shedding of fibres. • All fabric must be relaxed sufficiently to remove any tension prior to cutting. • Fabric to be cut on grain, the depth of lay must be controllable. • There must be no visible marks on the finished product from markers. <p>Stitching</p> <ul style="list-style-type: none"> • Monofilament thread is not acceptable. • Correct stitch tension/density must be established and maintained to prevent skipped stitches, puckering, cracking, roping, grinning or thread breakage. • All loose thread ends must be carefully trimmed to a maximum length of 1cm without detrimental damage to the stitching or seam security. <p>Seams / Hems</p> <ul style="list-style-type: none"> • Suppliers must identify correct seam & stitch type for fabric type, weight and intended end use. • Seams / hems must lie flat and not distort or twist. They must be clear of faults caused by needle damage/poor machine maintenance (including grease marks). • All visible raw edges (internal and external) must be securely finished to prevent fraying or unravelling. Either a over-lock (minimum three-thread 6mm bite over-lock), French seamed or double turned and stitched. • Seam allowance: <table style="margin-left: 20px; border: none;"> <tr> <td style="padding-right: 20px;">Open seams; 1.5cm minimum</td> </tr> <tr> <td>(unless otherwise agreed) Closed seams; 0.6cm minimum</td> </tr> </table> 	Open seams; 1.5cm minimum	(unless otherwise agreed) Closed seams; 0.6cm minimum
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- Selvedge edges must not be utilised from the edges of bedding.
- Hem depth to be consistent, and as specified (if applicable)
- All plies of fabric to be fully included in seams unless specifically requested.
- Edges must be parallel & straight.

Buttons and button holes

- Button holes must be stitched through at least 2 layers of fabric.
- Button and hole markings must be temporary.
- Button holes must have sufficient and uniform edge stitch coverage, clean slit of hole and no loose threads.
- Ensure sufficient no. of stitches to secure button – all buttons must withstand a minimum pull test of 60N
- Buttonholes must match the size of the button so the button fastens securely and easily.
- Ensure even spacing and correct alignment of buttons and holes.
- Refer to individual product specs for no. of buttons required.

Elastic

- Ensure elasticsation is evenly distributed.
- Elasticsation to be securely attached start and finish to either itself or the fabric.
- Elastic must be fully relaxed prior to use

Embellishment

- Ensure any embellishment is secure, no loops or floats over 0.5cm
- Embellishment must not cause puckering or distortion.
- Any embellishment must not delaminate, deteriorate or discolour during cleaning, before or after wash
- Backings must be suitable for fabric being used and give a satisfactory handle. Backings must be cleanly removed where visible.
- Raw edges of appliqué must be neatly and securely finished.
- Position of embellishment must be as per agreed design.
- Any position markings must be temporary.

Care Labels

All textile products (unless stated otherwise) should have a sewn in label stating the following information:

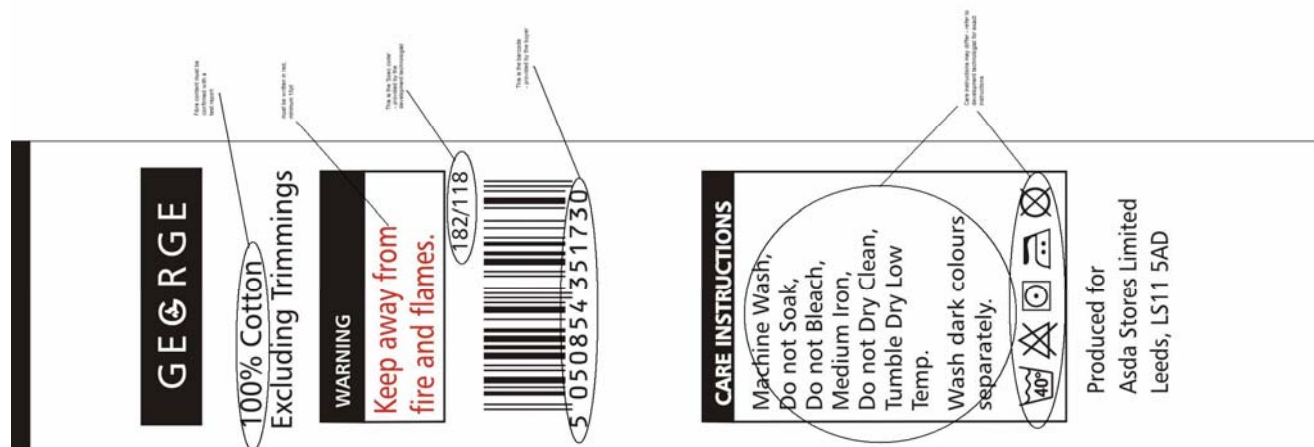
Front:

- Branding logo
- Fibre content
- Fire warning
- Spec code
- Batch code (if required)

Back:

- Wash care instructions (wording and symbols)
- Asda name and address

Example of care label layout:



- Wash care symbols must be in the same order as above.
- Where the sewn in label is not visible to the customer then the fibre content and the care instructions must be repeated on the packaging



DIMENSIONS

FOR ALL TIERS UNLESS OTHERWISE STATED

DUVET COVERS	(width) x (length) cm
Single	135 x 200
Double	200 x 200
King	225 x 220
Super king	260 x 220

PILLOWCASES	(length) x (width) cm
Housewife	50 x 75
Oxford (incl. flange)	62 x 87
Oxford (excl. flange)	50 x 75

FILLED PRODUCTS	(width) x (length) cm
Single duvet	135 x 200
Double duvet	200 x 200
King duvet	225 x 220
Super king duvet	260 x 220
pillow – OPP	46 x 69
pillow	48 x 74

FITTED SHEETS	(width) x (length) x (depth) cm
Single	90 x 190 x 25
Double	135 x 190 x 25
King	150 x 200 x 25
Super king	180 x 200 x 25

FLAT SHEETS	(width) x (length) cm
Single	180 x 254
Double	230 x 254
King	274 x 254
Super king	305 x 260

VALANCES	(width) x (length) x (depth) cm
Single Valance	90 x 190 x 38
Double Valance	135 x 190 x 38
King Valance	150 x 200 x 38

MATRESS PROTECTORS	(width) x (length) x (depth) cm
Single Mattress protector	90 x 190 x 25
Double Mattress protector	135 x 190 x 25
King Mattress protector	150 x 200 x 25
Single Mattress protector- OPP	90 x 190 x 20
Double Mattress protector - OPP	135 x 190 x 20
King Mattress protector - OPP	150 x 200 x 20
Single Mattress topper	90 x 190
Double Mattress topper	135 x 190
King Mattress topper	150 x 200



	<p>General</p> <ul style="list-style-type: none">• Measurements – products to be within 2% of specified measurement• It is the supplier’s responsibility to select the appropriate dye / print stuffs to achieve/exceed the test requirements eg, for the substrate and end use.• All lab dips & colour to be approved with the Trends team.• All pieces within a set must be colour matched.• Shading tolerance = delta-E 1 (CMC equation) readings to be maintained by the factory along with shade continuity cards.• All plain dyes must be consistent in colour.• All printed items must be free from faults, hand feel must be as agreed with the Development Technologist at pre-production stage. <p>Refer to individual Product Specs for exact construction standards per product (issued by the ASDA Development Technologist)</p>
<p>Filled Bedding</p> <ul style="list-style-type: none">• Quilts• Pillows• Bedspreads• Mattress protectors	<p><i>Please note: this list is not exhaustive</i></p> <ul style="list-style-type: none">• Filling must be new, clean and free from contamination (in accordance with BS 1425-1:1991, and EN 12935:2001)• Quilting pattern must be straight, even and securely stitched.• Filling must be evenly distributed throughout the product.• Quilting patten must anchor filling sufficiently during use and wash.• Filled products to be constructed so that filling is inaccessible.• Filling must not permeate through the cover fabric. The casing fabric for feather filled products should be made in tightly woven combed cambric.• Baffle walls (if used) must be air permeable, securely stitched and durable.• Feather and downFillings must be labelled in accordance with EN 12934: 2000• The thermal resistance of a quilt must not be lower than the tog value stated on the care label / packaging for adults, and must not exceed tog value stated on the care label / packaging for children’s duvets.• Over lock bite to be 0.6mm minimum (if applicable)• Piping (if used) must be inserted neatly and securely and have smooth casing with minimal joins <p>Please also refer to the Feather policy.</p> <p>Refer to individual Product Specs for exact construction standards per product (issued by ASDA Development Technologist)</p>

All products must be tested. Testing for each product must be agreed with the ASDA development technologist. Please view ASDA test requirements: Baby Bedding and Bedding